

Acencia @ TTDI (on constructions aspect)

(by Mr. Perkin Chin, General Manager-Operations) (2013 Apr-Jun)

Geohan's first Diaphragm Wall project kicked off successfully with much anticipation with respect to the performance of Bauer's hydraulic grab GB46 since its purchase in year 2012. The inauguration of first primary panel started on panel P7 (W600mm x L2800mm at 18.5m depth) on the 9 April 2013.



Bauer Hydraulic Grab B46



Excavation Panel



Lowering reinforcement



Profile of construction joint with centre bulb rubber water stop

Below are the statistics of the panel construction:

| Name of Item | Description |
|----------------------------|--|
| Panel Reference | P7 |
| Panel Size (mm) | W600 x L2800 |
| Excavation Depth (m) | 18.5 |
| Soil Properties | Granite residual soil (Silty Sand, SPT<25) |
| Excavation Time (nett hrs) | 2 hours |
| Stabilising Fluid Dosage | Sodium Bentonite at 3.5% |
| Concrete Over Break (%) | 13 (actual overall average <10%) |
| Status of Project | Diaphragm wall construction completed |



Concreting of wall panel

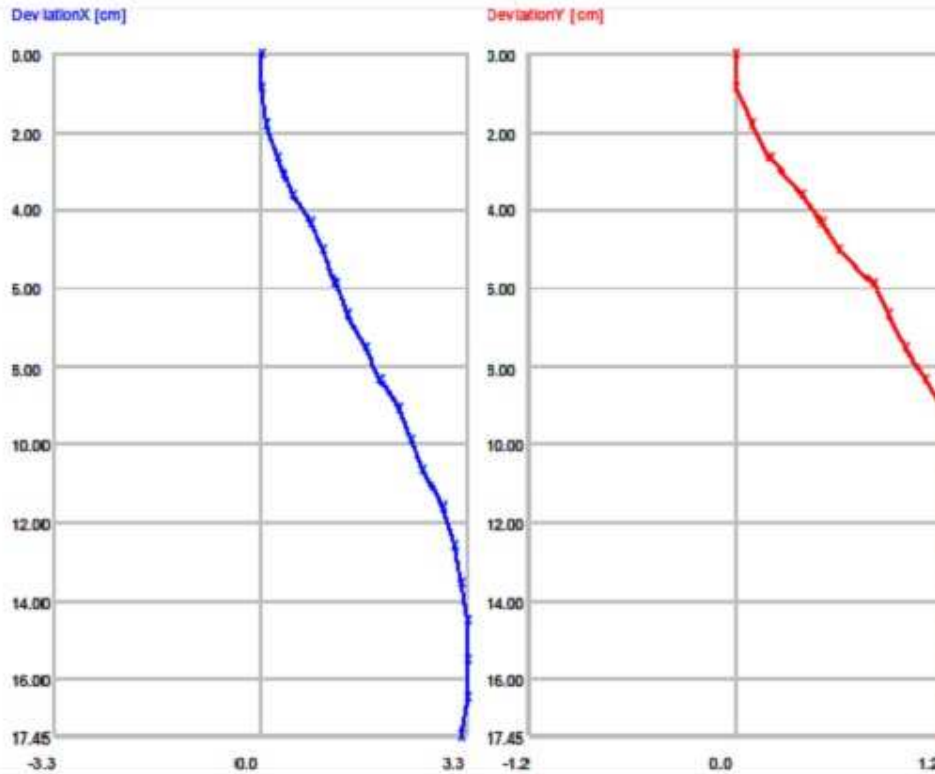
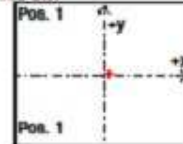
Some salient points on the use of hydraulic grab (GB46) in diaphragm wall construction are:

- Ease of handling
- Superior verticality control can be achieved with grab control system GCS (a verticality check on panel P11 recorded 1:1500 in Y direction)

Grabbing Report



| | | | | |
|---------------|-----------------|---------|--------------|-----------------------|
| Jobsite: | Asoencia @ TTDI | | Project No.: | G352 |
| | NAZA TTDI | | Date: | Apr 20, 2013 |
| Base machine: | GM6 | Grab: | Grab DHG | P11 verticality check |
| Operator(s): | chong Kim Onn | | | 0 m |
| | 12:20:07 PM | | | 17.45 m |
| | | | | 17.45 m |
| | | | | 3.30 cm |
| | | | | 1.20 cm |
| Start: | 4:25:00 AM | Finish: | 4:28:00 AM | |
| Total time: | 0-00:03:00 | | | |



Soil profile:

Observations:

Superintendent: _____ Client: _____

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Grabbing Report

- Excavation of corner panel in limited space can be carried out with ease with the use of grab turning device GV3



Excavation of corner panel

- High excavation rates comparable to conventional cable grab in similar ground (in excess of 15 cu.m hourly)